

SOUTH PRODUCTION NOTES

Sept 20, 2015
Sunday Shift notes

BASF EMPLOYEES

295 Last Recordable
227 Last Lost Time

#1 MED / AI 3952:

Keep line running. Need to keep MED running thru breaks and at shift turn over.

Keep an eye on #1 dust collector. Also, we will need to check the valve going to the F-1 from time to time to see if the line is plugging. The new valve is not due in until October so it will plug and needs to be cleaned.

#1 RC / AI 3952:

Keep Calciner going. Make sure we are getting SA for this product.

#2 MED line / Cu 0860:

Hold for instructions from Justin.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

We need to continue on with lot 172. Do not stop at bag #30.

#3 MED line / D 1716 done, clean up for D 0704:

Continue cleaning, MED portion is almost complete, Need to reinstall auger and barrels when they return from maintenance.

Powder room stations have been cleaned and weighed.

Cleanup sheet for MED and calciner is on the clip board.

We need to get the calciner complete by Sunday afternoon.

#3 RC / D 1716 done, clean up for D 0704:

Done with feed. Calciner was reversed, and last bag pulled off.

Need to finish cleaning by Sunday afternoon.

#4 RC / D-0222 rescreening:

Hold

#5 RC / Catoxid:

Continue feeding trying to get to 50K + lbs by Tuesday. Keep feed rate up and watch pressure on the vacumax filters.

Need to start bringing down temps on the 22nd. Engineering to advise

#6 RC & Dryer / D 1781:

Continue to run, and coordinate with Schirmer for buggy lifts.

If for any reason this line goes down we need to get maintenance in asap to get it restarted. Under a tight deadline.

West Pfaudler / 4601

HOLD....We are doing some modifications to the pressure gauges on the pfaudler and waiting for some results back from the lab. Targeting next Monday for a start date if all instrumentation is installed and PSSR completed.

East Pfaudler/ D 1781:

Continue and coordinate with Schirmer to get lifts done.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

Continue to run batches.

Valve was tested on Friday afternoon with no leakage. Unloaded batch was finished.

Finished - When running Catoxid again, the two partial totes of chrome flake need to be incorporated into the chrome tank.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Needs to be washed and cleaned this weekend.

Tower 3 / E 474 done, hold:

Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:

Will start up early next week.

Need to continue pushing the Cu 0860 drum repacking/repainting in the screening room.

Cu-0860 repacking in screening room:

Truckload that was in shipping was unloaded and moved to the pole barn.

Continue with repacks/repainting. **NOTE: make sure during beginning of each shift that the spare drum dumper battery is either charging or charged and ready.**

NOTE: green sheet has several new rows for capturing all Cu 0860 drums worked on (section for repacking, section for repainting). Make sure this is updated frequently.

North Screener / Cu 0860:

Done.

South Screener / E 474:

Done

#2662 (west) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Zr 0403 next:

Down for cleaning and change over to Zr 0403

TK #2 / down:

Done.

TK #4 / 2508:

Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.

Still having intermittent issues with the scale head shutting off and then turning back on. Need to verify how much longer we are running 2508 (check with production team Friday).

NOTE: BI Mill drum dumper was fixed again today by GEM. Keep an eye on it when running the mill and stop if it is leaking.

Harrop Kiln / AI 3920:

All material is finished.

Building 27 Belt Filter / 5020:

Tanks have all been cleaned and we are getting the Caustic ready for Mondays run.

Belt needs to be unlocked and ready to run by the end of the day Sunday.

PRODUCTION PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) #1 MED/#1 RC
- 4) South Precip/Dry
- 5) South PK/.#5 RC
- 6) #4 Tunnel Kiln/Ross Mixer
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont